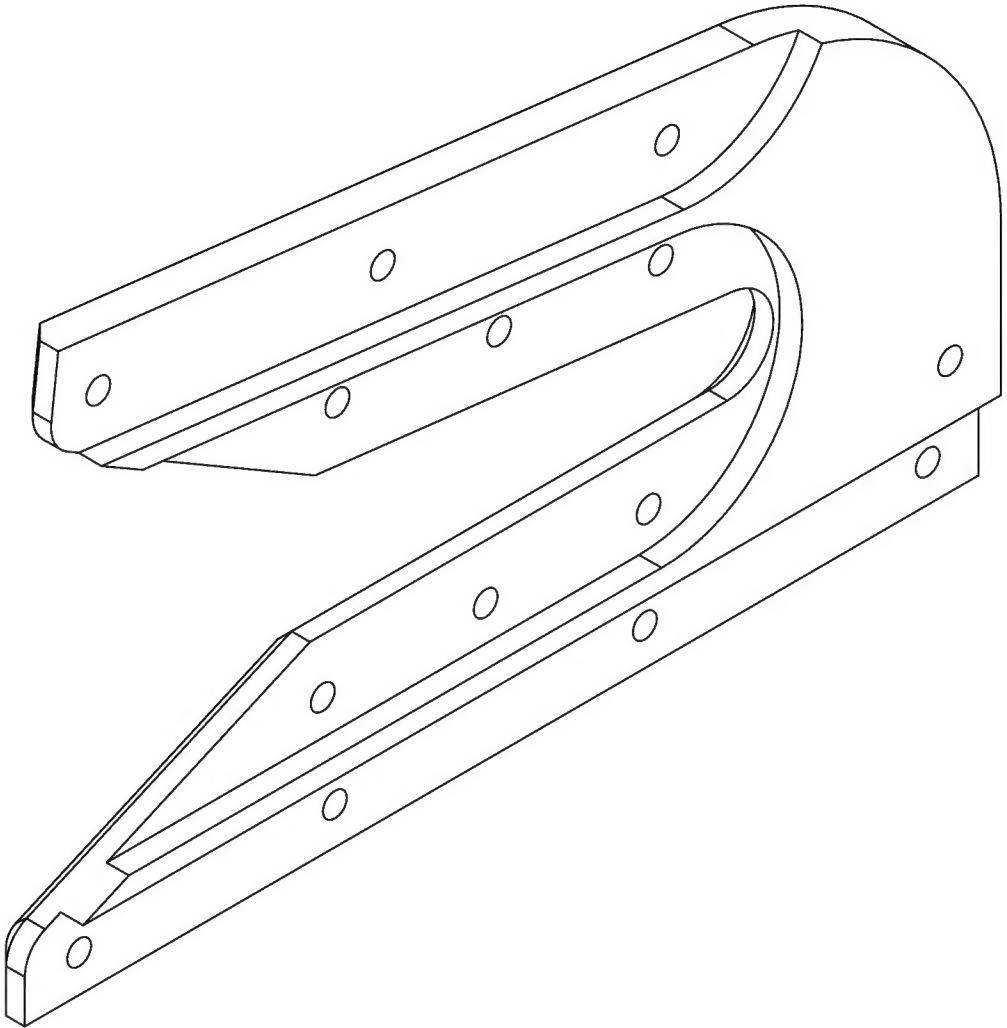
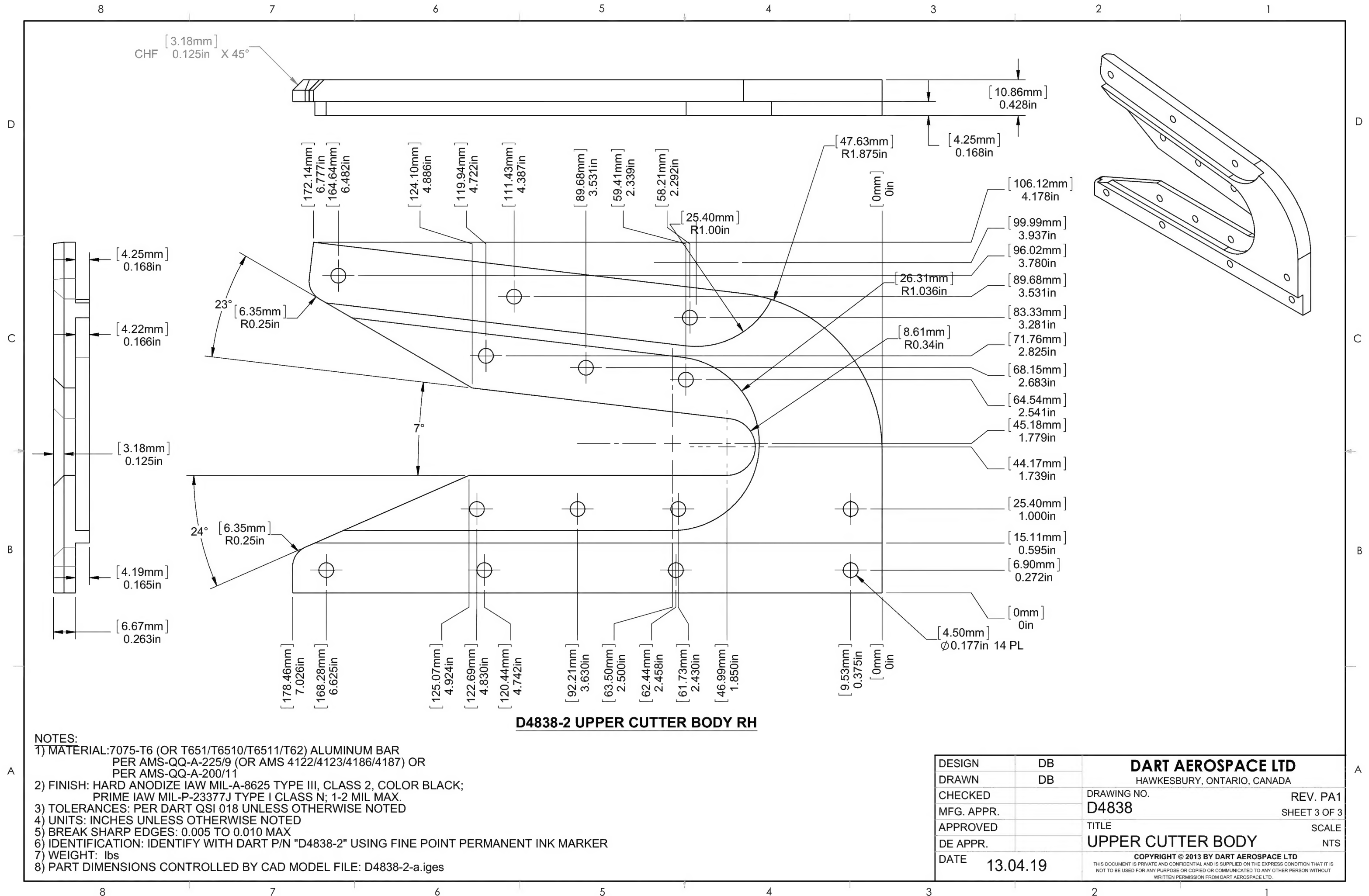


D4838-1 UPPER CUTTER BODY LH



D4838-2 UPPER CUTTER BODY RH

A	NEW RELEASE		DB	13.04.19
REV.	DESCRIPTION		BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	DB			
CHECKED		DRAWING NO.	REV. PA1	
MFG. APPR.		D4838	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		UPPER CUTTER BODY	NTS	
DATE	13.04.19		COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



NOTES:
1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11
2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX.
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4838-2" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: lbs
8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4838-2-a.iges

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D4838	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER CUTTER BODY	NTS
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